

1. general planning

| number order | project | Parameter 1 | | |
|--------------|---|--|--|--|
| 1 | Battery brand and model number | 601A101 | | |
| 2 | Battery management system, BMS | LANL | | |
| 3 | Capacitance | 120Ah | | |
| 4 | Power | ≈40KWh | | |
| 5 | Maximum continuous charge rate | 1C | | |
| 6 | Maximum continuous discharge rate | 3C | | |
| 7 | Peak charging ratio | 2C | | |
| 8 | Cell material | LIC | | |
| 9 | System string and way | 90 strings of 2 and (180 strings) each string of 4 single cells in parallel, a single module of 60 Ah | | |
| 10 | rated voltage | 340V | | |
| 11 | Operating voltage range | 252~378V | | |
| 12 | Maximum continuous charge / discharge current | 250A/450A | | |
| 13 | SOC range of operation | 0- 100% | | |
| 14 | Charging operating temperature range | - 40 °C-85 °C | | |
| 15 | Discharge operating temperature range | -40 °C-85 °C | | |
| 16 | Monomer cycle life of 100% DOD (time) | 30, 000 | | |
| 17 | 100% DOD (time) | 30, 000 | | |
| 18 | levels of protection | IP67 | | |
| 19 | insulation grade | >20M | | |
| 20 | Battery cooling method | Air conditioning liquid | | |



2. Battery system scheme

| Battery system scheme | | | | | | | | | |
|-----------------------|-------------------|---------|--------|-------------------------|-------------------|------------------------|--|--|--|
| case number (CN) | String and number | voltage | volume | quantity of electricity | Number of modules | Total weight of module | | | |
| Scheme 1 | 2P90S | 340V | 120Ah | 40KWh | 12 Modules | ≈1000KG | | | |

Using 12 modules, a 2-cluster scheme, Each cluster has six standard modules, Into the confluence box







Battery PACK internal design





heat management

The thermal management system controls the battery temperature

Thermal management target to control temperature. That is, the best use temperature range of iron lithium battery is 15-40 $^{\circ}$ C;

The Pack is designed with the following tools:

- (1) Battery pack heating: electric heating sheet mode ;
- (2) Battery pack cooling: liquid-cooled

(3) busbar: Wide and thin design, improve the surface area, improve the heat dissipation rate ;



Liquid cooling and air cooling can be optional



Introduction to the BMS system

1. The BMS system has been successfully produced in commercial vehicles, logistics vehicles, port autonomous driving IGV, port rail crane, cross-transport vehicles and other mass production, using the control chip for the NXP vehicle specification level control chip.

2. The BMS system adopts the level 1, level 2 and level 3 architecture, most of which currently adopts the level 2 architecture, and the topology architecture of one master board plus multiple slave boards.

3. The BMS system collects monomer voltage, monomer temperature 'current, high precision' data stability, which can meet the national test requirements, has passed the GB / T_38661 test, and the national standard charging has passed the GB / T 34658-2017 test.

4. The BMS system has high insulation precision acquisition and meets the requirements of national standards.

5. The BMS system can modify the operating parameters through the upper computer, and can display the collected parameters through the upper computer, with touch screen, good man-machine interface, more humanized.

6. BMS system also has the remote monitoring function, for the fault, current, voltage, insulation, temperature, remote monitoring, for the vehicle safety accidents prediction, can prevent and potential accidents.

7. The BMS system has high-precision SOC estimation, using multiple SOC algorithms and multiple SOC compensation methods.

8. The BMS system adopts multi-level fault judgment, through CAN communication and vehicle controller communication, and provides reliability for the safety of the whole vehicle system The information.

| Name/HS | P/N | Capacitance/ Power | Rated voltage/ Operating voltage range | Charging & discharging temperature | Price/Usd/set/ FOB | Lead time | remark |
|--|---------|-----------------------|--|------------------------------------|-----------------------|--------------------------------|------------------------------------|
| lithium ion capacitor 8507600090 | 601A101 | 120Ah⁄ ≈40KWh | 340V/ 252-378V | - 40°C-85°C | 91,974.00 | 75days after prepayment of 40% | paid balance before shipment |

Quotation